



american coating technologies
www.amcoating.com

Product Technical Data

AM 130 Tar Epoxy Mortar Patch Kit/Resurfacer

Product Description

AM 130 is a three component 100% solids epoxy mortar designed for applications of petroleum contaminated concrete or for patching asphalt.

Recommended For

Recommended for traffic area resurfacing and patching of asphalt or petroleum contaminated concrete and cement.

Not Recommended For

Immersion applications for acids and chemicals.

Solids By Weight:

100%

Volatile Organic Content:

Zero pounds per gallon.

Colors Available:

Black only

Recommended Thickness:

1/8" to 1/4"

Coverage Per Unit:

23.93 sq. ft. @ 1/4" and 47.87 sq. ft. @ 1/8"

Packaging

1/4 unit

Unit

Bulk unit

*UNIT= .50# part A, 5.0# part B, 50# aggregate. A bulk is approximately 5 units (all weights approximate)

Cubic Feet

.125 (approx)

.50 (approx)

2.5 (approx)

Tensile Strength:

5,128 psi @ ASTM D638

Ultimate Elongation:

7.4%

Impact Resistance:

Excellent

Heat Deflection Temp.:

140 degrees F @ ASTM D648

Weathering:

Good

Cure Schedule: (70°)

Pot life (.45 cu. ft. mix) 20-30 minutes

Recoat or topcoat 7-9 hours

Light foot traffic 14-16 hours

Full cure (heavy traffic) 2-7 days

Application Temperature:

55-90 degrees F

Chemical Resistance:

Reagent	Rating
Xylene	C
1,1,1 trichloroethane	C
MEK	A
Methanol	A
Ethyl alcohol	C
Skydrol	A
10% sodium hydroxide	D
50% sodium hydroxide	C
10% sulfuric acid	B
70% sulfuric acid	A
10% HC1 (aq)	C
5% acetic acid	A

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion. NOTE: extensive chemical resistance information is available through your sales representative.

Primer:

None required.

Topcoat:

None required. Contact your sales representative for proper topcoat system selections. Multiple coats are required when topcoating over mortar.

Limitations:

Color stability may be affected by environmental conditions such as high humidity or chemical exposure. This is not a decorative product.

Color may vary from batch to batch due to variations in the silica filler.

Mortar color is available in black only.

Substrate temperature must be 5°F above dew point.

For chemical exposure areas, we recommend a suitable topcoat to reduce porosity and chemical migration.

All new concrete must be cured for at least 30 days prior to application.

Test data based on neat resin.

Physical properties are typical values and not specifications.

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See reverse side for application instructions.

See reverse side for limitations of our liability and warranty.

Mix Ratio:

*UNIT= .54 gallons part A to .54 gallons part B plus 50# aggregate. (weights and volumes approximate)

Shelf Life:

2 years in unopened containers

Abrasion Resistance:

Excellent

Viscosity:

Part A= 500-800 cps, Part B> 165 cps

Dot Classifications:

Part A&C "not regulated"

Part B "CORROSIVE LIQUID N.O.S., 8, UN1760,PGIII"

Flexural Strength:

7,346 psi @ ASTM D790

Yield Compressive Strength:

6,509 psi @ ASTM D695

AM 130 Instructions:

1) PRODUCT STORAGE: Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be above 55°F to prevent product crystallization.

2) SURFACE PREPARATION: All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. We recommend that an aggressive shot blast be performed prior to the application of this product. A less adequate method would be acid etching, but the etch should properly profile the substrate. If this product is to be used over oil contaminated concrete, contact your representative for specific application procedures as it will require different application procedures than described herein. All edges and around columns or beams should be mechanically scarified. All termination points should not be feather edged, but should be saw cut with the termination ending at the sawcut. All large cracks should be V cut and filled with an appropriate crack filler. All expansion joints should be filled with an appropriate joint filler. When overlaying an expansion joint, a single saw cut through the epoxy overlay will prevent random fracturing. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.

3) PRIMER: No primer is necessary. This material is self priming. However, any suitable primer can be used.

4) PRODUCT MIXING: It is important that the liquids be mixed together first. Mix the liquids in an oversized container thoroughly and until streak free. After the liquids are thoroughly mixed, add in the aggregate. Mix in the aggregate with slow speed mixing equipment such as a jiffy mixer or rotating bucket/stationary mixing blade assembly. It is equally important that enough time is spent mixing in the aggregate to insure that the aggregate is thoroughly wetted out. No induction time is necessary. Improper mixing may cause product failure.

5) PRODUCT APPLICATION: Apply the mixed material at 1/8 to 1/4 inch thickness. Apply the material with a hand trowel or other suitable application equipment. Do not over-trowel the material as this may cause isolated blisters to form. Direct air current above or across the mortar during the cure cycle may cause blisters. Maintain temperatures within the recommended ranges during the application and curing process.

6) RECOAT OR TOPCOATING: No recoating or topcoating is necessary. However, if you opt to topcoat the applied mortar, allow it to cure before topcoating. Some epoxies and urethanes are suitable for topcoats. Contact your sales representative for suitable topcoat selections.

7) CLEANUP: Use xylol

8) FLOOR CLEANING: Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

9) RESTRICTIONS: Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications.

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