



**american coating technologies**  
www.amcoating.com

# AM 823 Fast Set Epoxy Crack Filler

## Product Description

AM 823 is a two component 100% solids epoxy crack filler designed for shallow repair on either vertical or horizontal surfaces. This product is easy to mix and use and has a non-critical mix ratio. Additionally, the product, because it is a 100% solids formulation, can be applied thicker on horizontal surfaces when required.

### Solids By Weight:

100%

### Solids By Volume:

100%

### Volatile Organic Content:

Zero pounds per gallon

### Colors Available:

Gray (when mixed)

### Recommended Film Thickness:

1/8" cracks or thin build repairs.

### Coverage Per Gallon:

0.13 cubic feet or 1,228 lineal feet @ 1/8" x 1/8"

### Packaging Information:

2 gallon kit = 1 gallon part A @ 10.5 pounds and 1 gallon part B @ 9.3 pounds (19.8 pounds net). (volumes and weights approximate)

### Mix Ratio:

1 part A to 1 part B by volume

### Shelf Life:

1 year in unopened containers

### Abrasion Resistance:

Taber abraser CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 44 mg loss

### Flexural Strength:

8,045 psi @ ASTM D790

### Compressive Strength:

7,410 psi @ ASTM D695

### Adhesion:

350 psi @ elcometer (concrete failure, no delamination)

### Viscosity:

Mixed = 1,500,000 cps (typical)

### Dot Classifications:

Part A "not regulated"  
Part B "CORROSIVE LIQUID N.O.S., 8, UN11760, PGIII"

### Tensile Strength:

5,600 psi @ ASTM D638

### Ultimate Elongation:

8.2%

### Gardner Variable Impactor:

50 inch pounds direct - passed

### Hardness:

Shore D = 50

### Heat Deflection Temp.:

53 degrees C

### Cure Schedule: (70°F)

Pot life - 2 quart volume	20-35 minutes
Tack free (dry to touch)	30-40 minutes
Recoat or topcoat	3-5 hours
Light foot traffic	4-6 hours
Full cure (heavy traffic)	2-7 days

### Application Temperature:

55-90 degrees F.

### Chemical Resistance:

Reagent	Rating
Butanol	C
Xylene	B
1,1,1 trichloroethane	A
MEK	A
Methanol	A
Ethyl alcohol	A
Skydrol	B
10% sodium hydroxide	E
50% sodium hydroxide	D
10% sulfuric acid	C
70% sulfuric acid	A
10% HCl (aq)	C
5% acetic acid	A

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E -

## Recommended For

Recommended for repairing cracks and defects in concrete or masonry.

long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

### Primer:

None necessary

### Topcoat:

Optional: This product can be overcoated with many suitable epoxy and urethane products.

### Limitations:

Color stability may be affected by environmental conditions such as high humidity, chemical exposure, or exposure to certain types of lighting such as sodium vapor lights.

Colors may vary from batch to batch.

This product is not UV color stable and may discolor when exposed to UV light sources.

The gray color is not from our standard color chart.

Substrate temperature must be 5°F above dew point.

All new concrete must be cured for at least 30 days prior to application.

Do not topcoat over this product until it is tack free. If coating over repairs that are larger, it may be advisable to check for an amine blush prior to application of subsequent coatings.

Mix only an amount that can be used in the prescribed pot life period.

See reverse side for application instructions.

Physical properties are typical values and not specifications.

See reverse side for limitations of our liability and warranty.

## AM 823 Instructions:

**1) PRODUCT STORAGE:** Store product at normal room temperature before using. Continuous storage should be between 60 and 900 F. Low temperatures or temperature fluctuations may cause crystallization.

**2) SURFACE PREPARATION:** All dirt, foreign contaminants, oil and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'x4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start repair work. This product is intended for hairline cracks and other fractures up to an 1/8 inch in width. Remove all unsound concrete from within the crack to be repaired and thoroughly vacuum all debris and dust from within the crack opening.

**3) PRIMER:** No primer is necessary. This material is self-priming. However, any suitable primer can be used.

**4) PRODUCT MIXING:** It is important that the material be mixed well. Therefore take a few extra minutes to make sure adequate time has been taken to mix the two components together thoroughly. Improper mixing will cause an incomplete cure and soft spots in the repair area or joint. Mix four parts (by volume) part A to one part (by volume) part B in an oversized mixing container. Mix well with slow speed mixing equipment until totally streak free being sure to scrape the sides and bottom of the mixing container thoroughly. Avoid high speed mixing as this could force air into the product.

**5) PRODUCT APPLICATION:** Apply the mixed product by placing the material into the repair area or joint with a marginal trowel, putty knife or other suitable equipment. Remove any excess material with a putty knife or similar tool prior to curing. Alternatively, it may also be suitable to let the product become tack free in the joint and then using a razor scraper to cut off or shave the excess above the surface plane. Maintain temperatures within the recommended ranges during the application and curing process. When temperatures are lower, allow more time for this material to cure.

**6) RECOAT OR TOPCOATING:** No recoating or topcoating is necessary. However, if you opt to topcoat the applied joint compound, allow it to cure before topcoating. It is not necessary to prime over the joint compound prior to topcoating the joint compound. Many epoxies and urethanes can be used. In some instances, especially when excessive expansion joint movement is involved, topcoats may chip. However, most epoxy or topcoat products will adhere to the joint compound very well.

**7) CLEANUP:** Use xylol

**8) SURFACE CLEANING:** Caution! Some cleaners may affect the color of the floor installed, test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

**9) RESTRICTIONS:** Restrict the use of the area to light duty use and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the repair area remain dry for the full cure cycle.

---

### NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

---

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications.

**NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABILITY OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.**